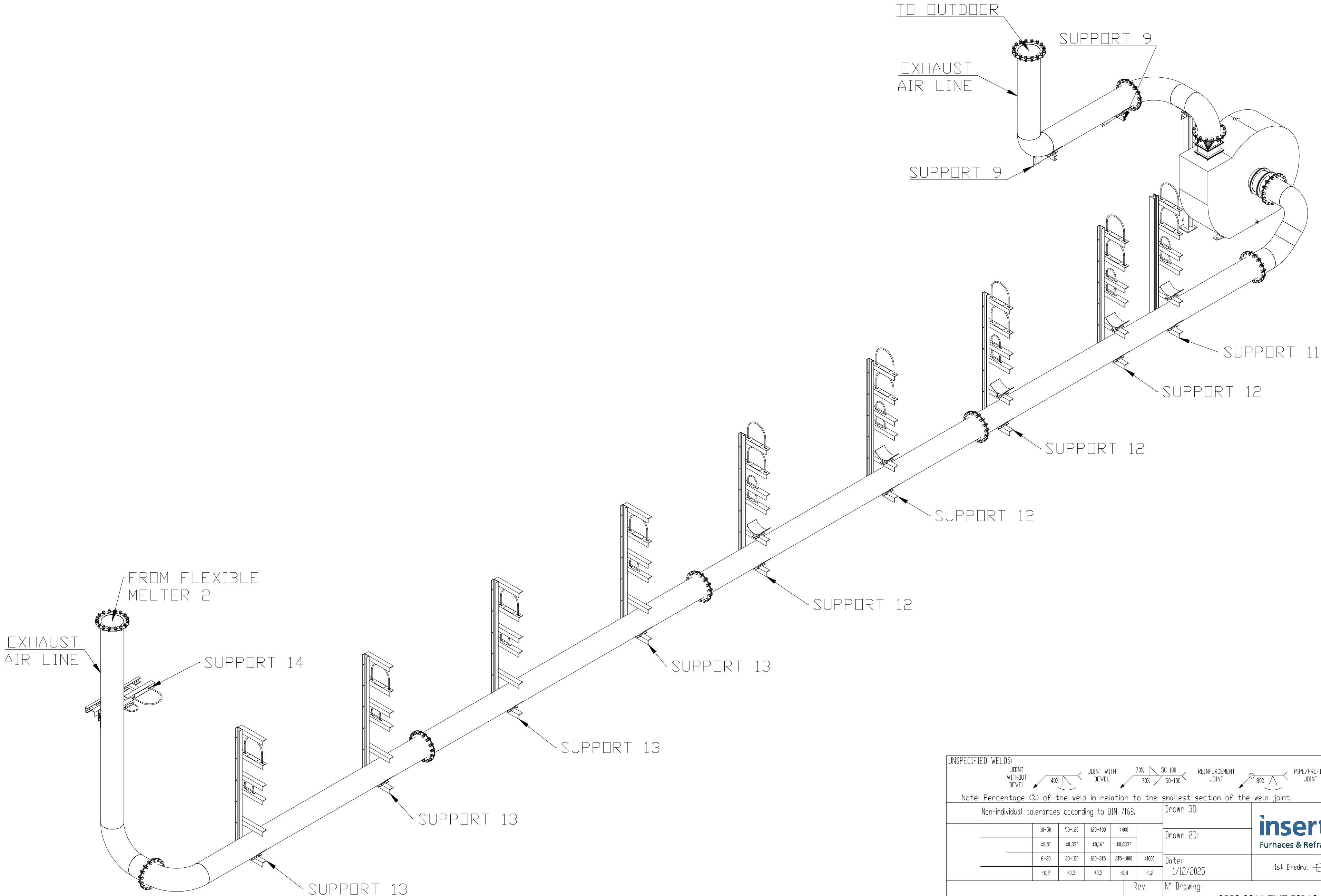
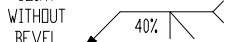

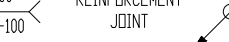
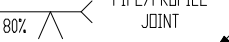
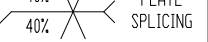


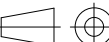


Balloon
Pos.
Qty.

Before manufacturing this part, carefully review the drawing and clarify all doubts.

This drawing belongs to IFI Industrial Furnaces INSERTED and must not be used or reproduced without authorization.



UNSPECIFIED WELDS:																																																			
Note: Percentage (%) of the weld in relation to the smallest section of the weld joint.																																																			
Non-individual tolerances according to DIN 7168.												Drawn 3D:																																							
												Drawn 2D:																																							
<table border="1"><tr><td></td><td>10-50</td><td>50-120</td><td>120-400</td><td>>400</td><td></td></tr><tr><td></td><td>±0,5°</td><td>±0,33°</td><td>±0,16°</td><td>±0,083°</td><td></td></tr><tr><td></td><td>6-30</td><td>30-120</td><td>120-315</td><td>315-1000</td><td>>1000</td></tr><tr><td></td><td>±0,2</td><td>±0,3</td><td>±0,5</td><td>±0,8</td><td>±1,2</td></tr></table>													10-50	50-120	120-400	>400			±0,5°	±0,33°	±0,16°	±0,083°			6-30	30-120	120-315	315-1000	>1000		±0,2	±0,3	±0,5	±0,8	±1,2	 Furnaces & Refractories															
	10-50	50-120	120-400	>400																																															
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	±0,2	±0,3	±0,5	±0,8	±1,2																																														
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Oxygen Route												Rev.				N° Drawing: 2558-3311-TMT-ESR16																																			
TMT (FVRB-2,7-25)												A				Scale 1:40				Weight (kg)				Sheet 1 of 1				Format A2																							